



**2022 CEMA ANNUAL MEETING  
UNIT HANDLING SECTION MEETING**

The Scottsdale Resort at McCormick Ranch. Scottsdale, AZ  
Monday, March 13, 2023 – 10:30 am

**AGENDA**

1. Call to order
2. Attendance and Introductions.
3. Approval of Minutes of September 21, 2022 (Attached).
4. Current Business Conditions, Labor Situation, and Outlook – Updates
5. Committee/Sections Report
  - a) **Conveyor Chain and Sprocket Section**
6. Unit Handling Book & Safety Video – Status, inventory, and sales.
7. Section Membership
8. Old business
  - a) **Extendable Conveyors** – Updates  
Subcommittee: Patrick Cucco, Ashland Conveyor Products; Nick Heward, Fortna; Bjorn Kulsen-Hansen, Industrial Kinetics, Inc.

This topic was introduced and asked the section if it was a “definition” issue (flexible vs. telescopic). The idea is to develop a CEMA Standard for Extendable Conveyors.

- b) **Unit Pulley Standard to better support Unit Pulley requirements** – Updates  
Subcommittee: Jeff Ellis, PPI (chair); Benjamin Brewer, Douglas Manufacturing Co. Inc.; Bob Hawkins, Continental Global Material Handling LLC; Zac Casper, Talos Engineered Products; Ted Hotvet, Van Gorp Corporation; Paul Schmidgall, Superior Industries, Inc.; Don Suderman, Bunting; Eddie Geerdes, Universal Industries, Tamara Thimmel, Bryant Products.

It was determined that the Unit Pulleys are distinguished enough to demand a new independent standard.



CONVEYOR EQUIPMENT  
MANUFACTURERS ASSOCIATION

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The subcommittee is adding a rollers section to the standard, defining the pulley/roller load rating tables and what sizes they will be using. Also, specifying bearings and components being used. Additionally, a survey for the manufacturers to collect data regarding load ratings will be sent.

- c) **CEMA White Paper** “The importance of installation/performance about conveyors” (Former Best Practices for Critical Installation Parameters of Conveyors and Components Topic) – Updates.

*Author:* Boyce Bonham, Hytrol Conveyor Co. Inc.

Instead of a document about critical installation parameters of conveyors and components, a white paper will be written.

9. Election of a Vice-Chair

10. New Business.

11. Next Meeting – September 20, 2023, at Hilton Chicago O’Hare Airport, Chicago, IL.

12. Adjourn

Derrick Shelton, Chair

Rich Kosik, Vice-Chair







