



**2023 CEMA ANNUAL MEETING
BULK HANDLING SECTION MEETING**

The Scottsdale Resort at McCormick Ranch, Scottsdale, AZ
Monday, March 13, 2023 – 10:30 am

AGENDA

1. Call to order
2. Attendance and Introductions.
3. Approval of Minutes of September 21, 2022 (Attached)
4. Current Business Conditions, Labor Situation, and Outlook – Updates
5. Committee/Sections Reports
 - a) **Screw Conveyor/Bucket Elevators**
 - b) **Chain and Sprocket**
6. Section Membership
7. Old business
 - a) **CEMA Guide 01 (2023) “CEMA’s System Mistracking Allowance Guide”** (Former “Belt Tracking discussion and Comparison of CEMA and ISO Belt Tracking Allowances” Topic) – Updates
Subcommittee: Todd Hollingsworth, Raw Resources, LLC (Chair); Jim Masek & Jeff Ellis, PPI; Brett DeVries, FLEXCO; Todd Swinderman, RTodds Engineering LLC; Benjamin Brewer, Douglas Manufacturing Co., Inc.; Akiko Wakatsuki, Fenner Dunlop Conveyor Belting, Joshua Holcombe, Continental Contitech North America, Inc.; Chad Brown, Dodge Industrial Inc.

The key people from CEMA’s Conveyor Pulley Committee, Conveyor Idler Committee, and Bulk Conveyor Accessories Committee created this subcommittee.

Additionally, ARPM sent a letter to CEMA and the chair of the subcommittee explaining the belt training specifications in their publication (ARPM IP-1 Conveyor Belt Handbook): *“When the belt is running on a correctly aligned conveyor and loaded centrally, the movement of the belt should not deviate from the central track by more than +/- 40 mm (1-9/16 in) for a belt width up to including 800 mm (32 in), or by more than +/- 5% (+/- 75 mm (3 in) max.) of the belt width for widths over 800 mm (32 in),*



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according to ISO standards (ISO 22721, ISO 14890, and ISO 15236-1)".

ARPM requested that CEMA follows the recommendations of their document. The subcommittee agreed to review the document and offer their feedback to this section and ARPM. The subcommittee was considering adding tolerances based on using CEMA standard components and then referencing the ISO tolerance.

8. New Business

9. Next Meeting – September 20, 2023, at Hilton Chicago O’Hare Airport, Chicago, IL.

10. Adjourn

Paul Ross, Chair

Randy Webb, Vice Chair

