

CEMA Safety Labels Placement Guidelines

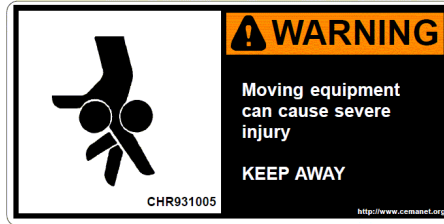
Product: Bulk Handling Equipment

Equipment: Bulk Belt Conveyors (BH-1)



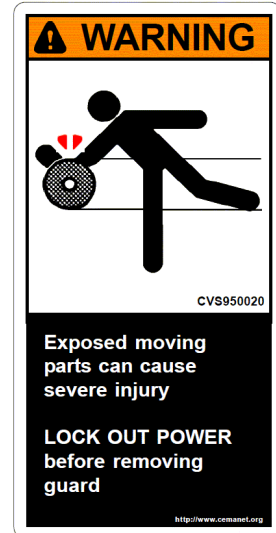
"A"

To be placed on removable guards to warn that operation of the machinery with guards removed would expose chains, belts, gears, shafts, pulleys, couplings, etc. Which create hazards.



"B"

(LOCATE ON INSPECTION DOOR(S))
To be located on conveyors where there are exposed moving parts which must be unguarded to facilitate function, i.e. rollers, pulleys, shafts, chains, etc



"C"

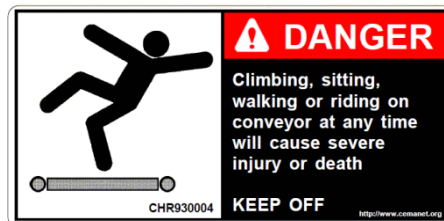
To be placed on removable guards to warn that operation of the machinery with guards removed would expose chains, belts, gears, shafts, pulleys, couplings, etc. Which create hazards.



"D"

(LOCATE AT ENTRANCE TO CONVEYOR WALKWAY)

General warning to personnel that a conveyor's moving parts, which operate unguarded by necessity of function, i.e. belts, rollers, terminal pulleys, etc. Create hazards to be avoided; in particular, conveyors which stop and start by automatic control near operator work stations would use this label



"E"

(SPACE UP TO A MAXIMUM OF 50 FT CENTERS (WALKWAY SIDES))
To be placed up to a maximum of 20 ft centers along the walkway side



"F"

To be placed at entrances to enclosed areas which would expose personnel to operational or environmental hazards which should only be entered by trained and authorized personnel under specific conditions. Examples: lifting conveyors, transfer car aisleways, confined spaces, etc

