



2019 CEMA ENGINEERING CONFERENCE CONVEYOR CONTROLS COMMITTEE

La Playa Hotel, Naples, FL
Tuesday, June 24, 2019

MINUTES

1. Called to order at 1:10 pm
2. Attendance and introductions – 34 attendees (roll call attached)
3. Reviewed and approved June 26, 2018 minutes.
4. Old Business
 - a) **Safety Control System Design Best Practices Guide** – Updates
Safety Control System Best Practices guide had been halted pending an upcoming Recommendation Risk Assessment Process.
 - b) **Retrofit/refurbishment best practices guidelines related to safety control systems** –Rob Gruendel, Dematic, is updating this document.
Safety Best Practices (SBP) for Retrofit/Refurbishment related to Safety Control systems was in process. Subcommittee chair, Rob Gruendel was not present.
5. New Business
 - a) **Updates given for NFPA79 (Bill Brungs) and ASME (Frank Loeffler)**
 - NFPA: Push made to get copy and review NFPA79. Highlights of NFPA79-2021 currently under construction.
 - ASME: Push to return ASME B20 to specification standard. Also integrating B11 (Old B15.1) into B20.
 - b) **CEMA Best Practices Discussion- Should we withdraw the E-Stop Best Practices since it is putting some members at a competitive disadvantage?**
Subcommittee: Daniel Barrera, Lenze Americas; Cole Prince, Hytrol Conveyor Co.; Andrew Jennings, Conveyor Dynamics, Inc.; Frank Loeffler, Loeffler Engineering Group; Dan Modzeleski, Dematic; Hans Rodgers, SEW-Eurodrive, Inc.
 - Lots of discussion on Safety Best Practices for E-Stops Decision made to make Safety Best Practices less restricted, and dependent on Risk Assessment.
 - Subcommittee formed to review current Safety Best Practices and propose new changes to same at 2020 CEMA Engineering Conference.

- c) **CEMA White Papers** – Volunteers needed
Topic: Completion of Load sharing between drives
Volunteer: Andrew Jennings, Conveyor Dynamics, Inc
6. Election of a Vice Chair
Unsuccessful - Andrew Jennings agreed to next year as Vice-Chair. Bill Brungs will take over Chair. Several meeting attendees approached after the meeting saying they will have someone in 2020 CEMA Engineering Conference to agree to take Vice-Chair.
7. Next Meeting – June 16, 2020, La Playa Hotel, Naples, FL
8. Meeting was adjourned at 2:30 pm

Respectfully submitted,
Andrew Jennings, Chair
William Brungs, Vice Chair

EC 2019 - Conveyor Controls Committee Meeting Roll Call - June 24

COMPANY

Name

New Member First Mtg

e-mail:

Initials:

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